

E5 00 Rm 632 V101 003 Ar.rar

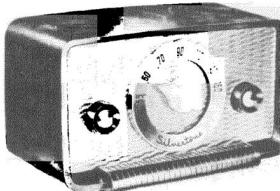
SEARS, ROEBUCK PAGE 23
MODELS 13, 1
Ch. 478. 239

SPECIFICATIONS

Power Supply 117 Volts D.C., or 117 Volts, 50-60 Cycles A.C.
Frequency Range 532.5 to 1620 kc.
Intermediate Frequency 455 kc.
Tuning Two gang capacitor
Speaker 4 inch P.M., 3.2 ohm voice coil impedance
Power Consumption 30 Watts
Power Output 1 watt undistorted, 1.5 watt maximum
Sensitivity 200 uv/m at 50 milliwatts output
Selectivity 45kc. broad at 1000 times signal at 1000kc.

TUBE COMPLEMENT

12BE6 Mixer and Oscillator
 12BA6 I.F. Amplifier
 12AT6 Detector, A.V.C. and 1st Audio
 50C5 Audio Output
 35W4 Power Rectifier

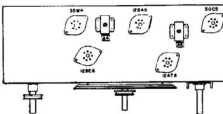


ALIGNMENT PROCEDURE

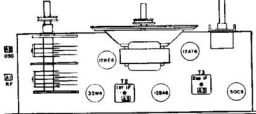
PRELIMINARY:
 Output meter connection across 3.2 ohm speaker voice coil
 Output meter reading to indicate 50 MW across speaker voice coil 0.4 volts
 Generator modulation 30%, 400 cycles
 Position of volume control maximum (fully clockwise)
 Position of pointer with rotor full open (plates out of mesh) slightly below 160 Kc calibration mark on the cabinet dial (pointer horizontal to right)

Position of Variable	SIGNAL GENERATOR				Trimmer Adjustment (in order shown) to maximum output
	Frequency	Dummy Antenna	Connection to Receiver	Ground Connection	
IF Rotor full open (plates out of mesh)	455 Kc	.05 Mfd.	Grid of 12BE6 (pin 7)	Chassis	Input & output trimmers on IF cans [A] [A5] [A6]
RF Rotor full open (plates out of mesh)	1620 Kc		*Test Loop	*Test Loop	Oscillator Trimmer [Z]
	1400 Kc		*Test Loop	*Test Loop	Antenna Trimmer [Y]
	600 Kc		*Test Loop	*Test Loop	(Check Point)**

*Connect generator lead to Hazeltine Test Loop, Model 1150, placed two feet from the set loop, or three turns of wire about six inches in diameter, placed about one foot from the set loop.
 **With a generator signal of 600 Kc, turn the set to the point where maximum output is obtained, which should be approximately 600 Kc on the dial. Adjust antenna section plates of variable for maximum output.
 The alignment procedure should be done in the order given for greatest accuracy. Align for maximum output. Reduce input to keep output near 0.4 volts.
 Always keep the output from the generator at lowest possible value to prevent the AVC of the receiver from interfering with accurate alignment.



BOTTOM VIEW OF CHASSIS
632 AUGUST 16, 1951



TOP VIEW OF CHASSIS

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